PARAMETRIC STUDIES ON SCREEN-SPLITTED AIR CONDITIONER FOR EFFECTIVE COOLING

PROJECT REPORT

Submitted by

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BONAFIDE CERTIFICATE

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ABSTRACT

Energy is the capacity to do work. Energy plays a vital role in modern society. Non-Renewable resources used for producing energy is depleting in recent days. So in-order to meet the energy requirement, energy may either be produced by renewable resources or by conserving the usage of energy. There are many household appliances which consumes more amount of energy. Air-conditioner is one of the most energy consuming appliances. It consumes almost half the energy in the household energy consumption. Many techniques such as Cooling system using desiccant cooling, amount of refrigerant charge to be added, uses multiple sensors and control mechanism to ensure optimal energy savings are employed in air-conditioner to increase the overall efficiency. Also various techniques have been experimented to reduce the overall power consumption. In this project we made an effort to reduce the power consumed by the air-conditioner by making an enclosure around the bed. So that the cooling has to be done only inside the enclosure setup only. To ensure human comfort we used different materials to arrive at the minimum power consumption and also variation of relative humidity, temperature and oxygen level inside the enclosure setup with different materials have been studied with comparison to the full room in order to get a detailed idea and to check whether the various parameters are in safe limit for human comfort.

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CHAPTER 1

INTRODUCTION

1.1 ENERGY

Energy is the quantitative measure of all kinds of work done by human beings and nature. Energy plays a vital role in the modern world. Energy has become the most important thing for the human beings, industries etc. The amount of energy consumption increases due to increase in population and rapid industrialization. Energy can be produced by both renewable and non-renewable resources. At the same time the resources that are available to produce energy is very less. Energy can be drawn from the renewable resources at the same time conservation of energy is also important. The energy conservation is attained through efficient energy usage; in this case energy use is decreased at the sametime getting the same outcome as a result. Energy conservation is an inexpensive solution to energy shortages and it is more environmentally kind alternative to energy production.Energy efficiency is the first fuel of a sustainable global energy system.



Fig 1.1 Different types of energy consumption over years (https://en.wikipedia.org/wiki/World_energy_consumption)

Energy consumption is the total energy used by the entire human civilization. The energy consumed involves all energy harnessed from every energy sources. Institutions such as International Energy Agency (IEA), the US records and publish the energy data periodically, in order to find the increase in energy consumption over a period of time. The IEA estimates that, in 2013 the total energy supplied is about $1.575*10^{17}$ Wh. In 2016, the total energy came from 80% fossil fuels, 10% biofuels, 5% nuclear source and remaining 5% from sources like hydro, wind, solar and geothermal sources.

 Table 1.1 Totalenergy consumed over year

 (https://en.wikipedia.org/wiki/World_energy_consumption)

Year	Energy consumed per year (TWh)
2000	12116
2005	15105
2008	16503
2013	19504



Global public support for energy sources

Fig 1.2 Peoples support for various sources of renewable energy (https://en.wikipedia.org/wiki/World_energy_consumption)

Due to depletion of renewable resources, there has been a large increase in international agreements and national action plans, like EU 2009 Renewable Energy Directives, according to this norm it promotes the use of renewable resources to produce electricity as it doesn't affect the environment. One such initiative was taken by United Nation Development Programme World Energy Assessment in 2000 it states that they are going to face many challenges to humanity while shifting from fossil fuels to renewable resources for energy generation.

1.2 AC USAGE IN HOMES

Air-conditioning is one of the major consumers of electrical energy in many parts of the world today. Air Conditioning is unavoidable in today's world. With increasing global warming and pollution air conditioning is a necessary for human comfort. And that comfort doesn't come without a cost or without any side effect. And already today air-conditioning started causing energy shortage in the countries. For example China, which has the world's largest population, is having a shortage in electricity in which Air conditioning is one of the major contributor to it. The demand can be expected to increase because of changing working times, increased comfort expectations and global warming.

Air conditioning is the process of removing heat and moisture from the interior of an occupied space, to improve the comfort of occupants. It is used in both commercial and domestic environments. In every country Air conditioning plays a vital role in domestic as well as industrial applications. Hence a small saving in day to day use can result in a large saving of electricity when accounted annually. In this project we have studied about improving the efficiency in the use of domestic air conditioning systems by covering the area of the bed with curtain, so it is sufficient to cool that area than the whole bedroom. Nowadays air conditioning system for the domestic purpose is during sleep time. An average sleeping time of human is around 6-8 hours. Thus improving efficiency in this specific application contributes to a major saving of electricity. From the graph, we find that the number of ac that sold in a year will be around Thousand Two hundred (1200). By conserving the energy over once ac is very small but the number of ac installed keeps on increasing day by day so by this method we can conserve maximum amount of energy that helps in decreased demand of energy in our day to day life.



Fig 1.3 Number of Air Condition sold last year in coimbatore (Source: Reliance Digital)







A survey has been taken to find the modern bedroom size. List of twenty houses with different bedroom sizes are taken. There are more number of houses prefer to go for large size bedroom than small sized one. In that situation, installing ac in large type of bedroom there is need of more amount of energy to cool the entire room so while doing this type of enclosure around the bed area (whose volume is lower than the volume of entire bedroom) the amount of energy that consumed is low.

CHAPTER 2

LITERATURE SURVEY

Air conditioners are used in homes for comfort and in many industries for specific production needs. Air conditioners are one of the major energy consuming devices both at domestic and industrial level applications. There has been a consistent effort to reduce the energy consumption of these devices and various experiments have been conducted to increase the efficiency of air conditioner. As a part of this, an evaluation of improper refrigerant charge on air conditioning has been conducted using capillary tube expansion in which the amount of refrigerant charge to be added is evaluated and parameters such as refrigerant flow rate, sensible heat ratio, superheat and subcooling data have been taken. An another setup of heating and cooling by two heating systems are made in which the energy and power consumption of an air conditioning system are varied depending upon the outside temperature and the number of person in the particular room. To reduce the energy and cost expenditure of air conditioner depending upon the climatic change, a cooling system using desiccant cooling which does not use ozone depleting refrigerants are added. This results in prevention of pollution.

Some eco-friendly and non-conventional energy air conditioner are used such as solar which result in reduction of usage of conventional energy and pollution, water based system which consumes about 40% less electricity and more than 40% reduction in carbon emissions. Alterations are made in air conditioning such as thermo electric air conditioning based on peltier effect which increase efficiency and recreate power consumption but its use is constrained to small areas, Green air conditioning where compressors are replaced by evaporative cooling method which reduces the electrical demand enormously and this system doesn't use any type of CFC's or HCFC's.

Smart systems are attached with air conditioning such as intelligent household air conditioning system using linkages such as distance measuring device comprising intelligent home server and sensors for detecting temperature and number of persons, that also measures temperature, humidity, windows and doors opening angles. It also automatically closes and opens doors while usage that lead to high amount of power savings. A smart air purification system by reducing harmful gases, dust, etc. It also concentrate on temperature, humidity, carbon dioxide concentration, particulate concentration and VOC concentration.

Based on the literature survey, the following objectives were evolved and their remarks are attached as follows:

Table 2.1 Literature Survey

No	Title	Author name	Journal Name, Volume &	Domorks
110.	The	Author name	1 car	Kemarks
1.	An evaluation of improper refrigerant charge on the performance of a split system AC with capillary tube expansion	Farzad.M, .O'Neal.D.L	Texas A&M University Libraries, 1988	 1.Study about the amount of refrigerant charge to be added (A 20% undercharge insulated in 21% reduction in SEER and EER while 20% overcharge results in 11% reduction in SEER) (Seasonal Energy Efficiency Ratio-SEER) 2.Also evaluates the data such as refrigerant flow rate, sensible heat ratio, superheat and subcooling data.
2.	Heating and cooling by two heating systems based on the outside temperature	Wolfgang Radtke, Hyorgy Borbley	CA1177935A, 26 March 1982	1.Operates depending on the outside temperature and the presence of a person in a particular room.2.To decrease the energy and power consumption of an air conditioning system.
3.	Desiccant Air cooling system	Minall Sahlot,.Saffa B. Riffat	International Journal of Low-carbon Technologies, Volume 11, Issue 4, 15 December 2016	1.Cooling system using desiccant cooling which does not use any ozone depleting refrigerants. So no pollution will occur.2.It also reduces energy and cost expenditure as it operates depending upon climate change.
4.	Solar Air conditioning (Europe and India)	Constantinos A. Balaras	Renewable and Sustainable Energy Reviews, Volume	1.It is used in areas where the temperature is very high (upto 45°celsius)

		Edo Kleimben	11, Issue 2, February 2007	 Decrease in the use of conventional energy resources. It reduces pollution and energy consumption
5.	Economizing Air conditioning system of increased efficiency of heat transfer selectively from liquid coolant or refrigerant to air	Walter P. Merozzi	US4567733A, Feb. 4, 1986	 Prevents the use of power consuming refrigeration compressors. Eliminates requirements for fan motor which gives high horse power
6.	Natural air energy saving temperature assist system for central air conditioning system	Ronald F. Werner	US20090013703A1, Jan. 15, 2009	 It automatically operates depending upon the outdoor temperature. Uses multiple sensors and control mechanism to ensure optimal energy savings. This system can also operate in reverse to heat the home
7.	Air conditioner drain blockage alarm	Herey W. Meacham Bradley J. Meacham	US4937559A, Jun. 26, 1990	 Prevents blockage by sensing the liquid level with a drain pan. Prevents corrosion due to proper insulation. Prevents energy wastage due to proper usage

8.	Thermo electric air conditioning arrangement	Joseph A. Pietsch	Journal of Electronic Materials, Volume 39, No 9, September 2010	 Heating and cooling is purely based on Peltier effect Recreated power consumption and the efficiency is high due to Peltier effect but its use is constrained to small areas
9.	Intelligent Household Air Conditioning system with linkage function	Fan Qian(chinese)	CN102495617A, 13 June 2012	 It uses home linkages such as distance measuring device comprising intelligent home server and sensors for detecting temperature and number of persons. Measures temperature, humidity, windows and doors opening angles. It also automatically closes and opens doors while usage. High amount of power savings due to the use of linkages.
10.	Intelligent fresh air purifying household air conditioner	Daniel Zhang (CEO of Alibaba Group)	CN203163091U, 28 August 2013	 Smart air purification system by reducing harmful gases,dust,etc. Beneficial aspects in which it concentrates a) Temperature b) Humidity c) Carbon dioxide concentration d) Particulate concentration e) VOC concentration Cost effective and easy to install

11.	Water based, eco-	Ernest Chua(NVS)	CN203147944U,	1.It consumes about 40% less electricity than current
	friendly and energy saving air-conditioner		21 August 2013	compressor-based-air conditioners.2. More than 40% reduction in carbon emissions.
				based cooling technology instead of using chemical refrigerant such as chloroflurocarbon and hydrochlorofluro carbon
12.	An effective combined cooling with power reduction for refrigeration cum air conditioner, air cooler and water cooler	A.S. Dhunde, Prof. K.N .Wagh, Dr.P.V.Waimbhar	International Journal of Engineering Research and General Science, Volume 4, Issue 2, March-April 2016	 Running cost is educed due to the combination of refrigerator and air-conditioner ,air cooler ,water cooler as a single unit. Lower power consumption can be achieved. It reduces the energy demand upto 30% of total energy consumption.
13.	The future of Air conditioning for buildings	W.Goetzler, M.Guernsey, J.Young, J.Fuhrman	U.S. Department of Energy, July 2016	 1.Reduces both Direct and Indirect AC emissions 2.Mainly concentrates on load reduction and energy efficiency. 3.Continuous support for sustainable building design, renewable integration and waste heat recycling
14.	Cooling technology toreduceAirconditioningpowerconsumptionin	Yoshibawa Minoru, Nakai Vaushiro, Kishino Tsuyoshi	Energy Procedia, 105:20472052, May 2017	1.This system uses phase change cooling to naturally circulate coolant.2. It reduces power consumption upto 30%

	residential areas			3.Reduces carbon dioxide emissions in large scale
15.	Automatic vapour compression refrigeration indirect evaporative cooling direct evaporative cooling hybrid air conditioner	Dhanish Shah, Ishan Thakkar, Manish Ramarat, Praharsh Sheth, Yah Patel, Digbijoy Sarkar	Material Science and Engineering, Volume 402, No 1, 2018	 1.Environment friendly which does not release harmful gases. 2.It has overall high co-efficient of performance 3.By using this, theories of VCR,IEC,DEC,we can modify ordinary ACs to provide better output with minimum input. 4.Better human comfort conditions and less energy consumption with respect to different systems.
16.	Green air conditioning	1.Professor Ernest Chau(NUs)	The American Society of Mechanical Engineers, April 2018	 1.Replacement of compressors by evaporative cooling method which reduces the electrical demand enormously. 2.This system doesn't use any type of CFC's or HCFC's 3.This reduces 40% of energy consumption.

CHAPTER 3

OBJECTIVES AND METHODOLOGY

3.1 OBJECTIVE

The **objective** of the present work is:

To reduce the power consumption of domestic split air conditioner by reducing the cooling volume of air using adjustable screens.

3.2 METHODOLOGY

The methodology followed is:

- 1. In order to reduce the power consumption without compensating the human comfort, an enclosure setup is constructed around the perimeter of the cot.
- 2. Two different enclosure materials are selected and the following parameters are noted for three different temperatures.
- 3. Experiments are conducted to study the variation of parameters such as
 - Temperature
 - Humidity
 - Oxygen level
 - Power consumption
- 4. The results are noted and a comparison study has been made to find out their efficiencies and also the amount of energy conserved for a year.



Fig 3.1Overall flow chart



All dimensions are in mm

Fig 3.2 Schematic diagram of the room



Fig 3.3 Schematic diagram of the room with Enclosure Frame

CHAPTER 4

EXPERIMENTAL SETUP

The experiment needed a room to prove the results. At first a study was made to find the average room size that is fitted with air conditioner in Coimbatore city. From the study results, since the average size that people prefers is 16*10*10 feet. So we made a conclusion that for our study we needed a room of size 16*10*10 feet. We equipped a room of size 16*10*10 feet with an Air Conditioner.

Room Size: 16*10*10 feet

Bed Size: 76*74 inches

4.1 AIR CONDITIONER SPECIFICATION

Make: Voltas

Model No. : 1.5T silver(3S-N)

Capacity: 1.5 ton

BEE Star Rating: 2.95

Compressor Type: Rotary

Power Supply (Volt/Phase/Hz): 230/Single/50

Dimensions (W*D*H): 840*300*540mm

The Air Conditioner is centrally mounted inside the room. The air conditioner is mounted above the wall which is near to the head of the person sleeping inside.

4.2 PARAMETERS TO BE MEASURED

The following parameters are necessary to find out whether the air conditioner performs its function effectively or not. Oxygen measurement is one of the important factors in the below parameters because within enclosure there should be optimum level of oxygen that the human needs to survive.

- Temperature
- Humidity
- Power Consumption
- Oxygen Level

4.3 SENSORS

DHT11 Temperature and Humidity Sensor features a calibrated digital signal output with the temperature and humidity sensor capability. It is combined with a high-performance 8-bit microcontroller. It is a basic, ultra low-cost digital temperature and humidity sensor. It uses a capacitive humidity sensor and a thermistor to measure the surrounding air, and spits out a digital signal on the data pin. DHT11 provides humidity value in percentage for relative

DHT11 sensor is featured with an accurate calibration of humidity calibration chamber. The calibration coefficients stored in the OTP program memory, internal sensors detect signals in the process. Small size, low power, signal transmission distance up to 20 meters, provides a variety of applications.

4.3.1 TECHNICAL SPECIFICATION OF DHT 11 SENSOR

Model	DHT 11				
Temperature range	0-50° C /±2 °C				
Humidity range	20-80% / ±5%				
Body size	15.5mm*12mm*5.5mm				
Operating range	3-5V				
Max current during measuring	2.5mA				
Power supply	3.3-6 DC				
Sensing Element	Polymer capacitor				
Resolution or sensitivity	Humidity 0.1%RH; temperature0.1°C				
Repeatability	Humidity ±1%RH; temperature±0.2°C				
Sensing period	Average 2 seconds				

Table 4.1 Technical specifications of sensor

4.3.2 WORKING OF SENSOR

They consist of a humidity sensing component, a NTC temperature sensor and an IC on the back side of the sensor.For measuring humidity, they use the humidity sensing component which has two electrodes with moisture holding substrate between them. As the humidity

changes, the conductivity of the substrate changes or the resistance between these electrodechanges. This change in resistance is measured and processed by the IC which makes it ready to be read by a microcontroller.



Fig 4.1DHT 11 Sensor

(Source : https://howtomechatronics.com/tutorials/arduino/dht11-dht22-sensors-temperatureand-humidity-tutorial-using-arduino/)

On the other hand, for measuring temperature these sensors use a NTC temperature sensor or a thermistor. A thermistor is actually a variable resistor that changes its resistance with change of the temperature. These sensors are made with reference to the semi conductive materials such as ceramics or polymers in order to provide larger changes in the resistance with just small changes in temperature. The term "NTC" means "Negative Temperature Coefficient", which means that the resistance decreases with increase of the temperature.

DHT11 Humidity Sensing



Fig 4.2Cross section of DHT 11

sensor(Source:https://www.google.co.in/search?q=dht11+sensor+working&source=lnms&tb m=isch&sa=X&ved=0ahUKEwi7rsjLjpXhAhUUU30KHcHxA2MQ_AUIDygC&biw=1366 &bih=654#imgrc=2jLZsBbb827nNM:)

4.4 BREADBOARD

A breadboard is a solderless device which is used for construction base for prototyping of electronics. Electronic components in electronic circuit can be interconnected by inserting the wires into the holes by making connections through wires where appropriate.



Fig 4.3Breadboard

Pin configuration



Fig 4.4Pin configuration of breadboard

(Source: <u>https://www.google.com/search?q=breadboard+pin+diagram&client=firefox-b&source=lnms&tbm=isch&sa=X&ved=0ahUKEwjOh4HCkZXhAhWYWX0KHfhjDiEQ_AUIDigB&biw=1366&bih=654#imgrc=VrtEsehRIMvbkM:)</u>

4.5 ARDUINO SETUP

Arduino Setup with DHT 11 Sensor which has been programmed to monitor the room temperature and humidity continuously for every 15 minutes



Fig 4.5Arduino setup

4.5.1 ARDUINO PROGRAMMING

#include <dht.h>

dht DHT;

#define DHT11_PIN 7

void setup(){

Serial.begin(9600);

}

void loop()

{

intchk = DHT.read11(DHT11_PIN);

Serial.print("Temperature = ");

Serial.println(DHT.temperature);

Serial.print("Humidity = ");

Serial.println(DHT.humidity);

delay(90000);}

4.6 ENERGY METER SPECIFICATION

Type: Max03

Voltage: 240 Volts

Frequency: 50Hz

Current: 5-30Amps

Impressions per kWh: 3200imp/ kWh



Fig 4.6Energy meter

4.7 FRAME SETUP

The frame setup is made around the perimeter of the bed. The frame material chosen is Mild steel rod of 0.75 inches diameter in order to withstand the weight of the curtain. The frame dimension is 7.6'x7.2'x9.3'.



Fig 4.7Frame setup

4.8 ENCLOSURE MATERIAL

The enclosure material is made to cover the perimeter of the bed so it allows the air conditioner to cool the particular area than the whole room. So the following points are considered while selecting the material

- 1. The material should be breathable since it should re circulate oxygen, so that it does not cause any discomfort to human.
- 2. The enclosure arrangement should be easily portable and collapsible.
- 3. The material should be durable.
- 4. The material should be as light as possible.

Two different materials are selected for the parametric studies in order to find out which the material having more efficiencies.

- 1. Polyester
- 2. Cotton

4.8.1 POLYESTER ENCLOSURE

Polyester is also known as Blackout fabricthermal fabric involves a fabric being coated with layers of acrylic foam. It is also known as polyethyleneterephthalate. The process of manufacturing blackout was invented by Baltimore-based Rockland Industries and involves coating a fabric with layers of foam. A '2-pass' blackout is produced by applying two passes of foam to a fabric – first, a black layer is applied to the fabric, then a white or light-colored layer is applied on top of the black. A '3-pass' blackout is produced by applying a layer of white foam to the fabric first, then a layer of black foam followed by the third and final layer of white or light-colored foam.



Fig 4.8Polyester Enclosure

4.8.2 COTTON ENCLOSURE

Cotton is soft usually white fibrous substance composed of the hairs surrounding the seeds of various erect freely branching tropical plants (genus *Gossypium*) of the mallow family. They are mainly used for the manufacturing of clothes. Cotton clothes are specially made for summer season as it may reduces the effect of heat. It is totally different from the polyester.



Fig 4.9Cotton enclosure

CHAPTER 5

RESULTS AND DISCUSSION

Various experiments are conducted to determine the variation in Temperature, Humidity and Oxygen level in full room as well as confined size of the room. They are used to make a comparative study over the full room with the confined enclosure setup. Also the energy consumption is measured over the period of time the experiment is conducted.

Initially the Room Temperature and Relative Humidity are noted down before the start of the experiment. Then the Air conditioner is turned on and the Arduino is programmed and connected to the DHT 11 sensor which determines and displays the room Temperature and Relative Humidity for every 15 minutes. The experiments were conducted from 10:00PM to 6:00AM and the various parameters are noted during this period of time.

The variation of Temperature and Humidity are measured for three different AC Temperatures which are 25°C, 21°C, 18°C. The energy meter initial reading is noted down before the experiment is started and it is noted again after the experiment is ended. The difference of the energy meter readings gives the Energy Consumed by the Air conditioner.

For the confined size the enclosure materials are chosen as Polyester and Cotton. Readings are taken for both the enclosure materials and their Temperature, Humidity and Oxygen level in the air are subsequently noted down and graphs are plotted for the same. The variation of Temperature and Humidity are measured for three different AC Temperatures which are 25°C, 21°C, 18°C.

Oxygen is not measured when the experiment is conducted for full room since we all know that oxygen content in a normal room is safe and sufficient level for human breathing. Oxygen content readings are measured for the confined enclosure setup using a handheld oxygen sensor for every one hour. Oxygen levels are noted down for both cotton and polyester during the AC set Temperature of 21°C. The oxygen level variations are also noted down for a single person sleeping inside the setup as well as for two persons sleeping inside the setup.

After completing all the experiments graphs for Time vs Temperature, Time vs Relative Humidity, Time vs Oxygen level for different AC set Temperatures are plotted respectively and a comparative study has been done to analyze the variation of temperature, Relative Humidity and Oxygen Level with and without enclosure materials.

The various experiment details are given below:

5.1 FULL ROOM

5.1.1 EXPERIMENT 1

Experiment 1 is conducted as follows:

- Experiment Start Time: 10:00 PM
- Experiment End Time: 6:00 AM
- Ambient RH: 63%
- Ambient Temperature: 32 degrees
- AC Set Temperature: 25 degrees
- Energy meter starting reading: 71.3
- Energy meter closing reading: 80.6
- Energy consumed: 9.3 units
- Without enclosure
- Enclosure size: 16'x10'x10'

Graphs:

- Variation of Time vs Temperature for AC set Temperature of 25°C
- Variation of Time vs Relative Humidity for AC set Temperature of 25°C



Fig. 5.1.1.1 Variation of room temperature with time (Full Room)



Fig. 5.1.1.2 Variation of room RH with time (Full Room)

5.1.2 EXPERIMENT 2

Experiment 2 is conducted as follows:

- Experiment Start Time: 10:00 PM
- Experiment End Time: 6:00 AM
- Ambient RH: 60%
- Ambient Temperature: 30 degrees
- AC Set Temperature: 21 degrees
- Energy meter starting reading: 80.6
- Energy meter closing reading: 95.6
- Energy consumed: 15 units
- Without enclosure
- Enclosure size: 16'x10'x10'

Graphs:

- Variation of Time vs Temperature for AC set Temperature of 21°C
- Variation of Time vs Relative Humidity for AC set Temperature of 21°C



Fig 5.1.2.1 Variation of room temperature with time (Full Room)



Fig. 5.1.2.2 Variation of room RH with time (Full Room)

5.1.3 EXPERIMENT 3

Experiment 3 is conducted as follows:

- Experiment Start Time: 10:00 PM
- Experiment End Time: 6:00 AM
- Ambient RH: 56%
- Ambient Temperature: 30 degrees
- AC Set Temperature: 18 degrees
- Energy meter starting reading: 95.6
- Energy meter closing reading: 112.6
- Energy consumed: 17 units
- Without enclosure
- Enclosure size: 16'x10'x10'

Graphs:

- Variation of Time vs Temperature for AC set Temperature of 18°C
- Variation of Time vs Relative Humidity for AC set Temperature of 18°C



Fig. 5.1.3.1 Variation of room temperature with time (Full Room)



Fig. 5.1.3.2 Variation of room RH with time (Full Room)

5.2 POLYESTER ENCLOSURE

5.2.1 EXPERIMENT 4

Experiment 4 is conducted as follows:

- Experiment Start Time: 10:00 PM
- Experiment End Time: 6:00 AM
- Ambient RH: 56%
- Ambient Temperature: 30 degrees
- AC Set Temperature: 25 degrees
- Energy meter starting reading: 19.4
- Energy meter closing reading: 25.1
- Energy consumed: 5.7 units
- With enclosure (Polyester)
- Enclosure size: 7.6'x7.2'x9.3'

Graphs:

- Variation of Time vs Temperature for AC set Temperature of 25°C
- Variation of Time vs Relative Humidity for AC set Temperature of 25°C



Fig. 5.2.1.1 Variation of room temperature with time (Polyester)



Fig. 5.2.1.2 Variation of room RH with time (Polyester)

5.2.2 EXPERIMENT 5

Experiment 5 is conducted as follows:

- Experiment Start Time: 10:00 PM
- Experiment End Time: 6:00 AM
- Ambient RH: 63%
- Ambient Temperature: 29 degrees
- AC Set Temperature: 21 degrees
- Energy meter starting reading: 25.1
- Energy meter closing reading: 35.7
- Energy consumed: 10.6 units
- With enclosure (Polyester)
- Enclosure size: 7.6'x7.2'x9.3'

Graphs:

- Variation of Time vs Temperature for AC set Temperature of 21°C
- Variation of Time vs Relative Humidity for AC set Temperature of 21°C
- Variation of Oxygen level vs Time for AC set Temperature of 21°C



Fig.5.2.2.1 Variation of room temperature with time (Polyester)



Fig. 5.2.2.2 Variation of room RH with time (Polyester)





Fig. 5.2.2.3 Variation of room Oxygen level with time (Polyester)

5.2.3 EXPERIMENT 6

Experiment 6 is conducted as follows:

- Experiment Start Time: 10:00 PM
- Experiment End Time: 6:00 AM
- Ambient RH: 66%
- Ambient Temperature: 29 degrees
- AC Set Temperature: 18 degrees
- Energy meter starting reading: 35.7
- Energy meter closing reading: 47.6
- Energy consumed: 11.9 units
- With enclosure (Polyester)
- Enclosure size: 7.6'x7.2'x9.3'

Graphs:

- Variation of Time vs Temperature for AC set Temperature of 18°C
- Variation of Time vs Relative Humidity for AC set Temperature of 18°C



Fig 5.2.3.1 Variation of room temperature with time (Polyester)



Fig 5.2.3.2 Variation of room RH with time (Polyester)

5.3 COTTON ENCLOSURE

5.3.1 EXPERIMENT 7

Experiment 7 is conducted as follows:

- Experiment Start Time: 10:00 PM
- Experiment End Time: 6:00 AM
- Ambient RH: 37%
- Ambient Temperature: 31 degrees
- AC Set Temperature: 25 degrees
- Energy meter starting reading: 109.3
- Energy meter closing reading: 116.7
- Energy consumed: 7.4 units
- With enclosure (Cotton)
- Enclosure size: 7.6'x7.2'x9.3'

Graphs:

- Variation of Time vs Temperature for AC set Temperature of 25°C
- Variation of Time vs Relative Humidity for AC set Temperature of 25°C



Fig. 5.3.1.1 Variation of room temperature with time (Cotton)



Fig. 5.3.1.2 Variation of room RH with time (Cotton)

5.3.2 EXPERIMENT 8

Experiment 8 is conducted as follows:

- Experiment Start Time: 10:00 PM
- Experiment End Time: 6:00 AM
- Ambient RH: %
- Ambient Temperature: degrees
- AC Set Temperature: 21 degrees
- Energy meter starting reading: 131.5
- Energy meter closing reading: 143.8
- Energy consumed: 12.3 units
- With enclosure (Cotton)
- Enclosure size: 7.6'x7.2'x9.3'

Graphs:

- Variation of Time vs Temperature for AC set Temperature of 21°C
- Variation of Time vs Relative Humidity for AC set Temperature of 21°C
- Variation of Oxygen level vs Time for AC set Temperature of 21°C



Fig. 5.3.2.1 Variation of room temperature with time (Cotton)



Fig. 5.3.2.2 Variation of room RH with time (Cotton)

Time vs Oxygen Level



Fig.5.3.2.3 Variation of room Oxygen level with time (Cotton)

5.3.3 EXPERIMENT 9

Experiment 9 is conducted as follows:

- Experiment Start Time: 10:00 PM
- Experiment End Time: 6:00 AM
- Ambient RH: 43%
- Ambient Temperature: 31 degrees
- AC Set Temperature: 18 degrees
- Energy meter starting reading: 116.7
- Energy meter closing reading: 130.5
- Energy consumed: 13.8 units
- With enclosure (Cotton)
- Enclosure size: 7.6'x7.2'x9.3'

Graphs:

- Variation of Time vs Temperature for AC set Temperature of 18°C
- Variation of Time vs Relative Humidity for AC set Temperature of 18°C



Fig. 5.3.3.1 Variation of room temperature with time (Cotton)



Fig. 5.3.3.2 Variation of room RH with time (Cotton)

5.4 REDUCTION IN ENERGY CONSUMPTION

The various experiments were conducted and the reduction in energy consumption were calculated as follows:

Polyester Enclosure

- For 25 degrees:

Energy consumed by the full room = 9.3 units

Energy consumed within the polyester enclosure = 5.7 units

- Reduction in energy consumption = (9.3-5.7)/9.3 * 100 = 38.70%
- For 21 degrees:

Energy consumed by the full room = 15 units

Energy consumed within the polyester enclosure = 10.6 units

- Reduction in energy consumption = (15-10.6)/15 * 100 = 29.33%
- For 18 degrees:

Energy consumed by the full room = 17 units

Energy consumed within the polyester enclosure = 11.9 units

Reduction in energy consumption = (17-11.9)/17 * 100 = 30.00%

Cotton Enclosure

- For 25 degrees:

Energy consumed by the full room = 9.3 units

Energy consumed within the cotton enclosure = 5.7 units

- Reduction in energy consumption = (9.3-7.4)/9.3 * 100 = 20.43%
- For 21 degrees:

Energy consumed by the full room = 15 units

Energy consumed within the cotton enclosure = 10.6 units

- Reduction in energy consumption = (15-12.3)/15 * 100 = 18.00%
- For 18 degrees:

Energy consumed by the full room = 17 units

Energy consumed within the cotton enclosure = 11.9 units

Reduction in energy consumption = (17-13.8)/17 * 100 = 18.82%

From the above results we can infer that there is a considerable savings of energy by using this technique.

5.5 COMPARISON OF ENERGY CONSUMPTION BETWEEN FULL ROOM AND ENCLOSURES



Fig. 5.5.1 Comparison of energy consumption between full room and enclosures

- Power consumption was reduced by **32.67%** when **Polyester** enclosure was used.
- Power consumption was reduced by 19.08% when Cotton enclosure was used.
- Oxygen level inside the sleeping zone is between 19.5%-23.5% which is within the safe limit.

CHAPTER 6

CONCLUSION

6.1 ENERGY SAVINGS

- From the above results,
 - ✓ Power conserved in a single Air Conditioner is around 25.875 kWh for every 100kWh
 - ✓ No of Air Conditioners sold in a single outlet in Coimbatore per year = 1200
 - ✓ Power conserved in single outlet = 31,050kWh
 - ✓ Total number of outlets in Coimbatore = 100 (approx)
 - ✓ Total Power conserved in Coimbatore = 3,105,000kWh
- In a single district approximately 3,105,000 kWh of energy can be conserved.

6.2 COST SAVINGS

- The average unit cost per kWh is ₹6
- Approximate energy conserved in Coimbatore = 3,105, 000 kWh
- Therefore the total savings per year = ₹18,630,000
- Hence on a large scale we can save a huge amount of energy.

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APPENDIX 1

Time (Hours)	Tempera ture (C)	Time (Hours)	Tempera ture (C)	Time (Hours)	Humidity (%)	Time (Hours)	Humidity (%)
10:15	32	02:15	20	10:15	62	02:15	60
10:30	23	02:30	20	10:30	58	02:30	59
10:45	22	02:45	21	10:45	55	02:45	64
11:00	21	03:00	21	11:00	52	03:00	64
11:15	21	03:15	23	11:15	51	03:15	69
11:30	21	03:30	22	11:30	50	03:30	66
11:45	20	03:45	23	11:45	50	03:45	70
12:00	20	04:00	23	12:00	50	04:00	68
12:15	21	04:15	24	12:15	59	04:15	73
12:30	20	04:30	24	12:30	51	04:30	72
12:45	20	04:45	23	12:45	57	04:45	73
01:00	22	05:00	23	01:00	60	05:00	73
01:15	23	05:15	23	01:15	66	05:15	72
01:30	21	05:30	22	01:30	63	05:30	72
01:45	20	05:45	22	01:45	56	05:45	72
02:00	20	06:00	21	02:00	57	06:00	72

Experiment 1

Time (Hours)	Tempera ture (C)	Time (Hours)	Tempera ture (C)	Time (Hours)	Humidity (%)	Time (Hours)	Humidity (%)
10:15	30	02:15	17	10:15	65	02:15	57
10:30	23	02:30	17	10:30	59	02:30	58
10:45	21	02:45	17	10:45	56	02:45	57
11:00	20	03:00	17	11:00	55	03:00	57
11:15	19	03:15	17	11:15	55	03:15	57
11:30	19	03:30	17	11:30	56	03:30	55
11:45	19	03:45	17	11:45	56	03:45	57
12:00	19	04:00	17	12:00	58	04:00	55
12:15	18	04:15	17	12:15	58	04:15	56
12:30	18	04:30	17	12:30	59	04:30	56
12:45	18	04:45	16	12:45	59	04:45	57
01:00	18	05:00	17	01:00	59	05:00	57
01:15	18	05:15	17	01:15	59	05:15	58
01:30	18	05:30	16	01:30	60	05:30	58
01:45	17	05:45	17	01:45	58	05:45	57
02:00	17	06:00	16	02:00	58	06:00	58

Time (Hours)	Tempera ture (C)	Time (Hours)	Tempera ture (C)	Time (Hours)	Humidity (%)	Time (Hours)	Humidity (%)
10:15	31	02:15	17	10:15	61	02:15	59
10:30	22	02:30	17	10:30	57	02:30	58
10:45	20	02:45	17	10:45	54	02:45	60
11:00	20	03:00	17	11:00	56	03:00	58
11:15	19	03:15	17	11:15	56	03:15	59
11:30	19	03:30	16	11:30	56	03:30	59
11:45	19	03:45	16	11:45	57	03:45	59
12:00	18	04:00	16	12:00	57	04:00	59
12:15	18	04:15	16	12:15	58	04:15	60
12:30	18	04:30	16	12:30	58	04:30	59
12:45	18	04:45	16	12:45	59	04:45	60
01:00	18	05:00	16	01:00	59	05:00	60
01:15	18	05:15	16	01:15	59	05:15	60
01:30	17	05:30	15	01:30	57	05:30	59
01:45	17	05:45	15	01:45	59	05:45	59
02:00	17	06:00	15	02:00	58	06:00	59

Time (Hours)	Tempera ture (C)	Time (Hours)	Tempera ture (C)	Time (Hours)	Humidity (%)	Time (Hours)	Humidity (%)
10:15	30	02:15	22	10:15	59	02:15	67
10:30	23	02:30	20	10:30	54	02:30	60
10:45	21	02:45	23	10:45	49	02:45	62
11:00	19	03:00	24	11:00	47	03:00	70
11:15	22	03:15	23	11:15	54	03:15	69
11:30	23	03:30	20	11:30	56	03:30	64
11:45	23	03:45	24	11:45	56	03:45	63
12:00	22	04:00	24	12:00	58	04:00	70
12:15	23	04:15	22	12:15	59	04:15	68
12:30	23	04:30	24	12:30	61	04:30	63
12:45	23	04:45	24	12:45	60	04:45	71
01:00	23	05:00	23	01:00	62	05:00	69
01:15	24	05:15	22	01:15	68	05:15	63
01:30	24	05:30	23	01:30	68	05:30	65
01:45	23	05:45	23	01:45	68	05:45	67
02:00	23	06:00	24	02:00	67	06:00	71

Time (Hours)	Tempera ture (C)	Time (Hours)	Tempera ture (C)	Time (Hours)	Humidity (%)	Time (Hours)	Humidity (%)
10:15	29	02:15	19	10:15	62	02:15	50
10:30	23	02:30	19	10:30	61	02:30	49
10:45	23	02:45	19	10:45	50	02:45	48
11:00	22	03:00	19	11:00	49	03:00	48
11:15	21	03:15	19	11:15	48	03:15	48
11:30	20	03:30	19	11:30	47	03:30	49
11:45	20	03:45	19	11:45	47	03:45	48
12:00	20	04:00	19	12:00	46	04:00	48
12:15	20	04:15	19	12:15	46	04:15	49
12:30	19	04:30	19	12:30	46	04:30	48
12:45	19	04:45	19	12:45	47	04:45	49
01:00	20	05:00	19	01:00	48	05:00	54
01:15	19	05:15	18	01:15	49	05:15	52
01:30	19	05:30	20	01:30	48	05:30	57
01:45	19	05:45	19	01:45	49	05:45	51
02:00	19	06:00	19	02:00	50	06:00	56

Time (Hours)	Tempera ture (C)	Time (Hours)	Tempera ture (C)	Time (Hours)	Humidity (%)	Time (Hours)	Humidity (%)
10:15	29	02:15	18	10:15	66	02:15	50
10:30	29	02:30	18	10:30	66	02:30	49
10:45	24	02:45	18	10:45	52	02:45	50
11:00	22	03:00	18	11:00	50	03:00	49
11:15	21	03:15	18	11:15	49	03:15	50
11:30	21	03:30	18	11:30	49	03:30	50
11:45	20	03:45	18	11:45	48	03:45	50
12:00	20	04:00	18	12:00	49	04:00	49
12:15	20	04:15	18	12:15	49	04:15	49
12:30	19	04:30	17	12:30	49	04:30	48
12:45	19	04:45	17	12:45	50	04:45	48
01:00	19	05:00	17	01:00	49	05:00	48
01:15	19	05:15	17	01:15	49	05:15	48
01:30	19	05:30	17	01:30	49	05:30	48
01:45	19	05:45	17	01:45	49	05:45	49
02:00	18	06:00	17	02:00	51	06:00	49

Time (Hours)	Tempera ture (C)	Time (Hours)	Tempera ture (C)	Time (Hours)	Humidity (%)	Time (Hours)	Humidity (%)
10:15	31	02:15	23	10:15	43	02:15	66
10:30	22	02:30	23	10:30	45	02:30	67
10:45	20	02:45	23	10:45	42	02:45	67
11:00	20	03:00	22	11:00	42	03:00	67
11:15	19	03:15	22	11:15	42	03:15	67
11:30	19	03:30	20	11:30	42	03:30	63
11:45	18	03:45	21	11:45	43	03:45	58
12:00	20	04:00	24	12:00	50	04:00	59
12:15	22	04:15	24	12:15	61	04:15	67
12:30	19	04:30	23	12:30	50	04:30	70
12:45	23	04:45	22	12:45	57	04:45	69
01:00	24	05:00	20	01:00	64	05:00	62
01:15	23	05:15	23	01:15	65	05:15	59
01:30	24	05:30	24	01:30	65	05:30	67
01:45	23	05:45	23	01:45	66	05:45	70
02:00	23	06:00	20	02:00	67	06:00	66

Time (Hours)	Tempera ture (C)	Time (Hours)	Tempera ture (C)	Time (Hours)	Humidity (%)	Time (Hours)	Humidity (%)
10:15	30	02:15	19	10:15	42	02:15	55
10:30	21	02:30	18	10:30	47	02:30	53
10:45	19	02:45	16	10:45	46	02:45	49
11:00	19	03:00	18	11:00	47	03:00	54
11:15	18	03:15	15	11:15	47	03:15	48
11:30	18	03:30	15	11:30	48	03:30	46
11:45	17	03:45	16	11:45	47	03:45	51
12:00	17	04:00	15	12:00	46	04:00	47
12:15	17	04:15	16	12:15	46	04:15	44
12:30	16	04:30	18	12:30	47	04:30	54
12:45	16	04:45	15	12:45	47	04:45	49
01:00	16	05:00	15	01:00	47	05:00	44
01:15	16	05:15	16	01:15	47	05:15	53
01:30	16	05:30	19	01:30	49	05:30	60
01:45	17	05:45	18	01:45	58	05:45	65
02:00	18	06:00	16	02:00	61	06:00	65

Time (Hours)	Tempera ture (C)	Time (Hours)	Tempera ture (C)	Time (Hours)	Humidity (%)	Time (Hours)	Humidity (%)
10:15	31	02:15	17	10:15	42	02:15	53
10:30	22	02:30	16	10:30	48	02:30	52
10:45	20	02:45	16	10:45	47	02:45	53
11:00	19	03:00	16	11:00	47	03:00	53
11:15	19	03:15	16	11:15	48	03:15	53
11:30	18	03:30	16	11:30	48	03:30	54
11:45	18	03:45	16	11:45	50	03:45	54
12:00	18	04:00	15	12:00	49	04:00	53
12:15	18	04:15	15	12:15	50	04:15	53
12:30	17	04:30	15	12:30	50	04:30	54
12:45	17	04:45	15	12:45	50	04:45	53
01:00	17	05:00	15	01:00	51	05:00	54
01:15	17	05:15	15	01:15	51	05:15	53
01:30	17	05:30	15	01:30	51	05:30	53
01:45	16	05:45	15	01:45	52	05:45	54
02:00	16	06:00	15	02:00	52	06:00	54

Polyester Enclosure Cotton Enclosure

Time (Hours)	Oxygen Content (%)	Time (Hours)	Oxygen Content (%)	Time (Hours)	Oxygen Content (%)	Time (Hours)	Oxygen Content (%)
10:00	22.8	10:00	22.4	10:00	22.6	10:00	22.4
11:00	21.8	11:00	21.6	11:00	21.7	11:00	21.4
12:00	21.9	12:00	21.5	12:00	21.6	12:00	21.3
01:00	21.6	01:00	21.4	01:00	21.6	01:00	21.3
02:00	21.5	02:00	21.4	02:00	21.5	02:00	21.4
03:00	21.5	03:00	21.3	03:00	21.3	03:00	21.3
04:00	21.5	04:00	21.2	04:00	21.3	04:00	21.3
05:00	21.4	05:00	21.1	05:00	21.4	05:00	21.2
06:00	21.5	06:00	21.2	06:00	21.4	06:00	21.2
1 Person		2 Per	rson	1 Pe	rson	2 Pe	erson